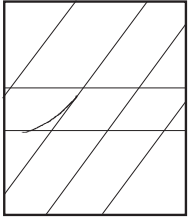
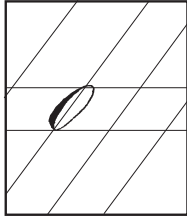


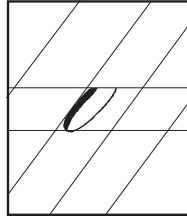
COPPERPLATE BASIC STROKES



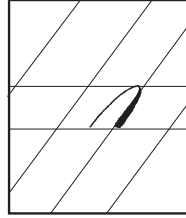
ENTRANCE STROKE



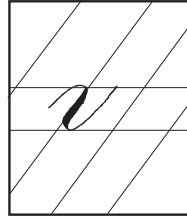
OVAL



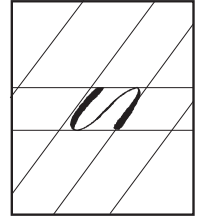
UNDERTURN



OVERTURN



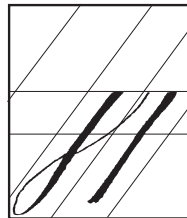
DOUBLETURN
OR 'BALL-BEARING'



REVERSE
DOUBLETURN



ASCENDER

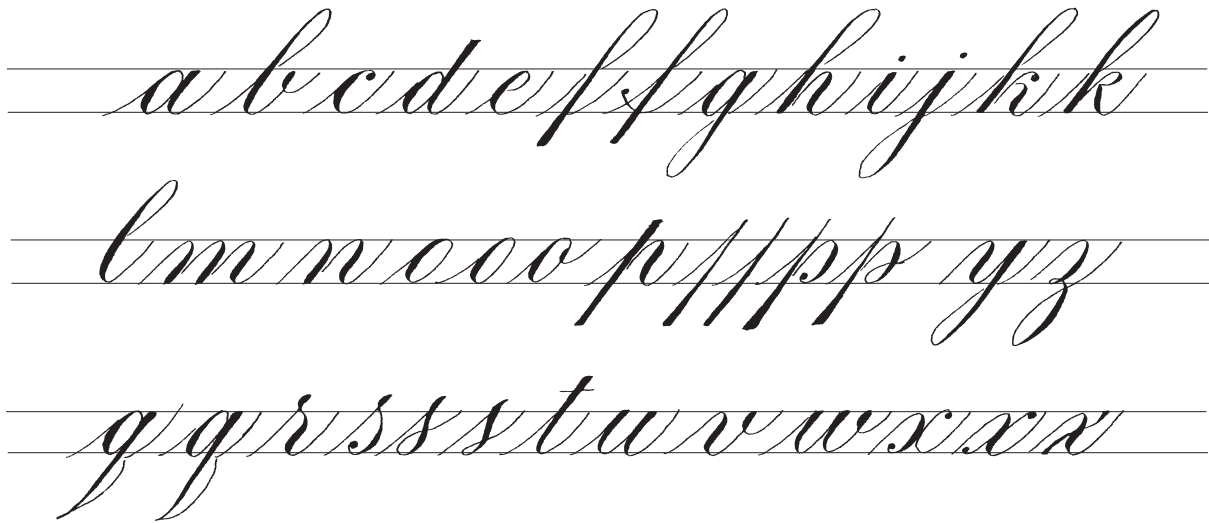


DESCENDER



ALTERNATE STROKES

MINUSCULE ALPHABET



2A
1A
4x
1D
2D

2A
1A
4x
1D
2D

2A
1A
4x
1D
2D

2A
1A
5x
1D
2D

2A
1A
5x
1D
2D

2A
1A
5x
1D
2D

2A
1A
6x
1D
2D

2A
1A
6x
1D
2D

2A
1A
6x
1D
2D

Copperplate Stroke Practice

Soft S

S S S S S

The Elipse

o o o

lower case i and u

u u u

lower case m

m m m

ball-bearing stroke

u u u u

X

X

X

X