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W X Y Z

1/2" lines with a 20° slope
CAROLE TAYLOR
2023

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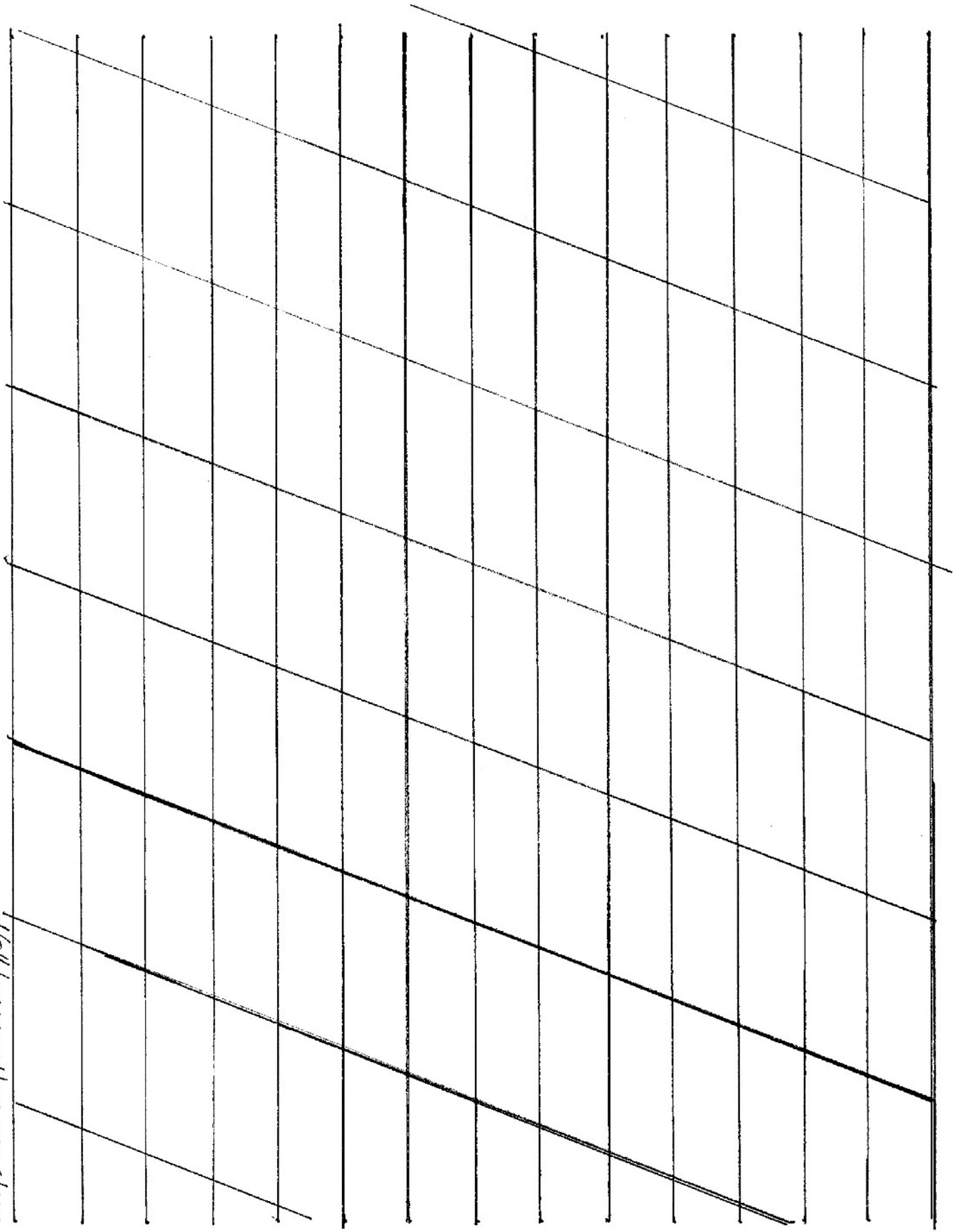
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1/2 lines with a 20° slope
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1/2" lines with a 20° slope



How to Make a Folded (Pop Can) Pen
by Carole Taylor as per Carol DuBosch instructions and YouTube videos

Materials:

Sheet of brass (.005 gauge), or roof flashing. Pop can metal is too flimsy these days
six inch ¼" dowel, pencil or strong straight stick of about that size

scissors

¼ inch punch

bone folder (only if doing step 4)

small embossing tool (if steps 9 and 11 are chosen)

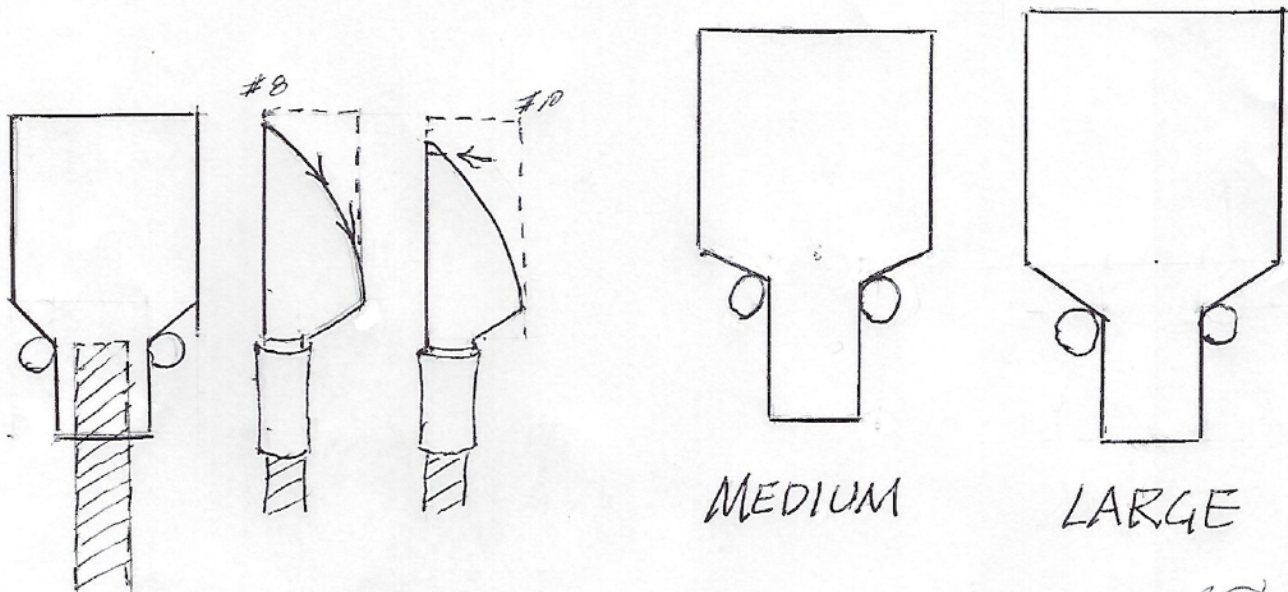
template

Sharpie

Duck tape

Matches

1. Trace pattern onto brass
2. Punch holes where indicated to prevent tearing
3. Cut out the metal blade
- *4. Lightly score a line down center of the brass piece with bone folder. (This step is given as an option. If you choose to score the piece, skip step 9)
5. Place stick at shown position and coax shank around it.
6. Duck tape the shank to stick. (Must be very tight) making sure that the blade is secure
7. Fold brass by gently pinching from handle to tip so that edges meet above the stick
*It is at this point where experimenting with curve shape can be done
8. Place furnished pattern for 'curve' in place and cut through both sides beginning at tip.
Make one 'confident' cut
- *9. Pull small embossing tool 'quickly' through pen (This step is done only if step 4 is not)
10. Make a 'nano' cut at the tip going from open side to fold
- *11. Pull embossing tool through again (May be unnecessary if step 4 option is chosen)
12. Lightly sand edges to smooth any burs.
13. Check the gap. If too wide the ink will flow too quickly...if too tight the ink won't flow
14. Enjoy!!!!!!!



Carole Taylor
2013